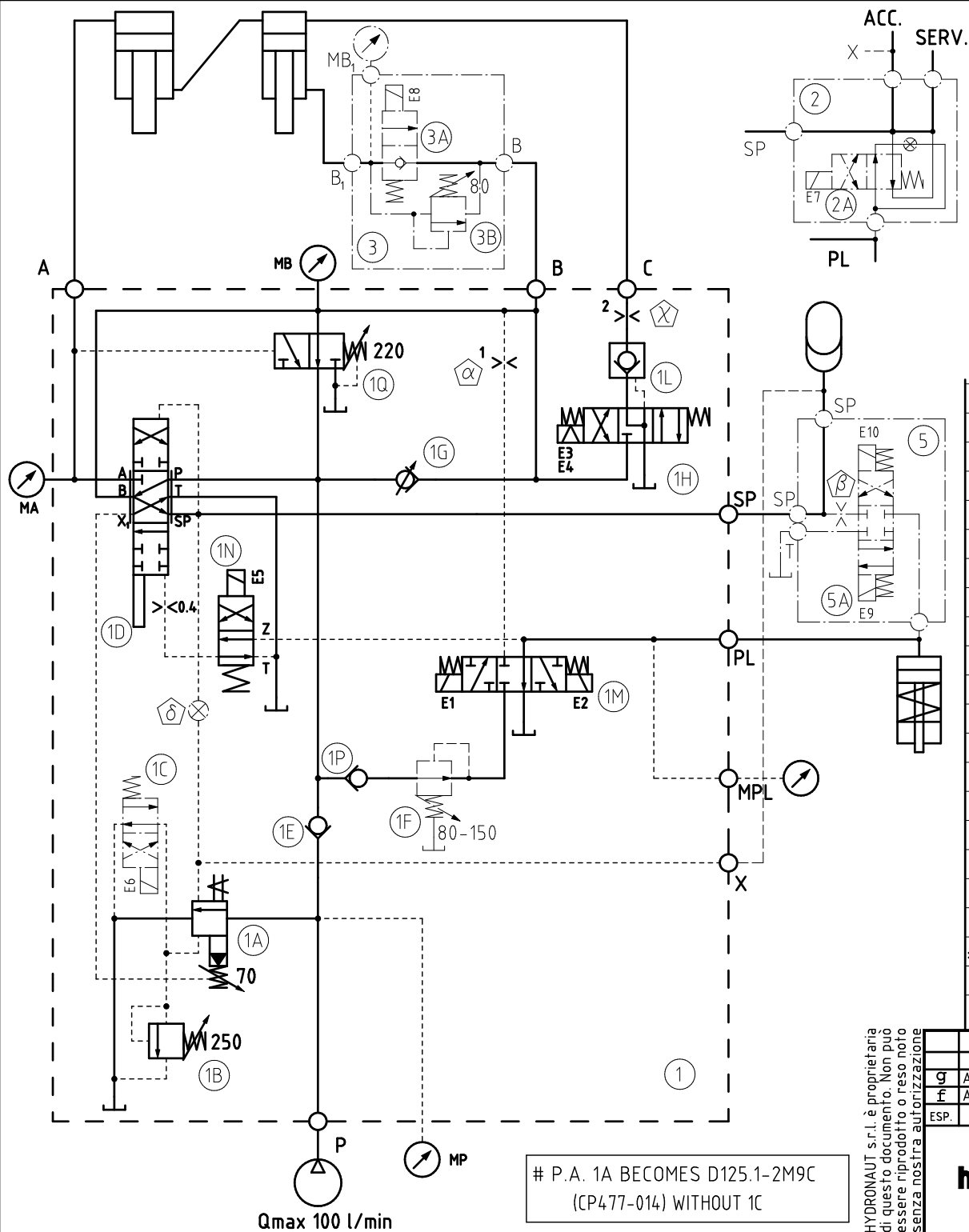




*switch off after the OT signal goes off

PHASES	E1	E2	E3	E4	E5	E6	E7	E8	E9	E10
MOTOR STARTING	-	-	-	-	-	-	-	-	-	-
STAND BY	-	-	-	-	-	+	-	+	-	-
FILLING UP	-	-	-	+	-	+	-	+	-	-
SLOW GOING DOWN/ACCUMULATOR UNLOADING	-	+	-	-	-	-	-	+	-	-
HYDR. HOLDDOWN WITH INDIPENDENT PISTONS	+	-	-	-	-	+	+	+	+	-
CUTTING	+	-	-	-	+	+	+	+	+	-
GOING BACK UP/DEAD UPPER POINT (OT)	-	-	-	-	-	+	-	+	-	+
CUTTING ANGLE INCREASING	-	-	+	-	-	+	-	+	-	-
CUTTING ANGLE REDUCING	-	-	-	+	-	+	-	+	-	-

5A	We04-6P100E24/0HN	1	HOLDDOWN DIRECT. CONTROL VALVE
5	CP477-050	1	ASSISTANCE HOLDDOWN MANIFOLD (CP477-051)
3B	P31745-2E110	1	SAFETY VALVE
3A	OD.15-05-21.37	1	PERFECT SEALING DIRECT. CONTROL VALVE
3	CP477-030	1	MANIFOLD LIFTING SYSTEM (CP477-031)
2A	We02-6P100-E24/0HN	1	HOLDDOWN DIRECT. CONTROL VALVE
2	CP477-020	1	HOLDDOWN SUPPORT MANIFOLD (CP477-021)
1Q	30724-175	1	DIFFERENTIAL WITH Ø5x12.7 SPACER
1P	VA3010L	1	CHECK VALVE
1N	We02-4R100R024/0H	1	COPYING DIRECT. CONTROL VALVE PILOT
1M	We238-6P100E24/0HN	1	HOLDDOWN DIRECT. CONTROL VALVE
1L	RVy1-4RAZH	1	CHANGING CUTTING ANGLE PILOTED CHECK VALVE
1H	We05-4R1440Z024/0H	1	CHANGING CUTTING ANGLE DIRECT. CONTROL VALVE
1G	VA15M-R	1	GOING DOWN CONTROL CHECK VALVE
1F	D40-6-150ZM1	1	HOLDDOWN PRESSURE REDUCTION CONTROL VALVE
1E	VA3016L	1	CHECK VALVE
1D	Y61H100	1	COPYING DIRECT. CONTROL VALVE
1C	We02-4R100R024/0H	1	MOTOR STARTING $\triangle$ $\triangle$ DIRECT. CONTROL VALVE
1B	DK10-124-3ZC12	1	RELIEF VALVE (VA124-331)
#1A	D125.1-2M9CR	1	ACCUMULATOR CHARGING VALVE (CP477-014.1)
1	CP477-010-051	1	MAIN MANIFOLD (CP477-011)
REF.	NAME	QUANTITY	NOTES

g	Added option 2	18-1-2008	AB	SB
f	Added option 5 (assistance holddown manifold); deleted option 2	16-12-2005	GM	SB
ESP.	MODIFICA	DATA	DIS.	VER./APP.
DENOMINAZIONE HYDRAULIC SCHEME				
IMPIANTO GUILLOTINE SHEAR Qmax 100 l/min			CODICE ARTICOLO	
DATA	DIS.	VER./APP.	FORMATO	ESP. MODIF.
16-12-2005	GM	SB	A4	g

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